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Exam : **NACE-CIP2-001**

Title : **Coating Inspector Level 2**

Vendor : **NACE**

Version : **DEMO**

NO.1 You are the NACY Coating Inspector on a tank lining project where desiccant dehumidification is being used. Since the first shift of abrasive blasting your readings have indicated relative humidity below 40%; however on the second shift of coating application your readings are indicating 80%. Your FIRST preferred course of action is to:

- A. Check to See if the dehumidification equipment is operating correctly
- B. Advise the coating applicator supervisor of your readings
- C. Call your supervisor
- D. Document the readings at the end of the shift

Answer: B

NO.2 Which product, when closely inspected has a green or red layer of fusion bonded epoxy (FBE) that is visible directly on the steel?

- A. Fusion Bonded Epoxy
- B. 3-Layer Polyethylene (PE)
- C. Coal Tar Enamel
- D. 2-Layer Polyethylene (PE)

Answer: B

NO.3 The Inspectors' goal at the Pre-Job Conference is to:

- A. Manage the meeting so it doesn't go off topic
- B. Obtain a clear understanding of the Specification
- C. Discuss contractual requirements
- D. Take accurate meeting minutes for distribution

Answer: B

NO.4 WJ-1 is always performed using UHWJ at pressures above 210 MPa (30,000 PSI)

- A. False
- B. True

Answer: B

NO.5 You are a NACE Level 2 Coating Inspector who has just arrived on a job in progress where there is no Inspection and Test Plan (ITP). The first morning you arrive the job is behind schedule and you are asked to take DIY Film Thickness readings.

Your FIRST preferred course of action is to:

- A. Develop your own methodology and proceed take the readings
- B. Use a generally accepted industry standard and to take readings
- C. Call your supervisor
- D. Refuse to take readings until an is in place

Answer: B

NO.6 When completing the Final Inspection report the Inspector should write the report using:

- A. Language that only in the project would understand
- B. Language that another NACE Inspector would understand

C. Language that only technical experts would understand

D. Language that the most would understand

Answer: D

NO.7 The solvent sensitivity/solvent wipe test (ASTM D4752) is used to determine the cure of

A. epoxies.

B. inorganic zincs.

C. powder coatings.

D. urethanes.

Answer: B

NO.8 Dehumidification is defined as the removal of moisture vapor from the air to

A. lower its temperature

B. provide worker comfort.

C. lower its dew point,

D. raise its relative humidity.

Answer: C